

Date: Wednesday, 9/24/2008 10:05:29 AM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BAR
Job Number : 05045	
Estimate Number : 13484	
P.O. Number :	Part Number : D38069
This Issue : 9/24/2008 S.O. No. :	Drawing Number : PROTO
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : R & D SM/MED FAB	Drawing Revision : PROTO
Previous Run : 40678	Material :
Written By : <u>AD 08/09/24</u>	Due Date : 10/1/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-09-23 new issue DD verified by:ec	

Additional Product

SCRAP

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :
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1.0	M304B0500X2500	304 BAR .500 x 2.50
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Comment: Qty.: 0.0525 f(s)/Unit Total : 0.0525 f(s)
 304 BAR .500 x 2.50
 batch: 18929 AB 8-9-29

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3806
 Dwg Rev: PROTO AB 8-9-29
 Prog Rev: PROTO
 2-Deburr if necessary AB

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**ENGINEERING
APPROVAL**

Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

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DART AEROSPACE LTD	Work Order: 05045
Description: BAR	Part Number: D3806-9
Inspection Dwg: D3806-9, Rev: PROTO TYPE	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X

X

[illegible]

Measured by:	HB
Date:	8-9-29

Audited by:	
Date:	

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

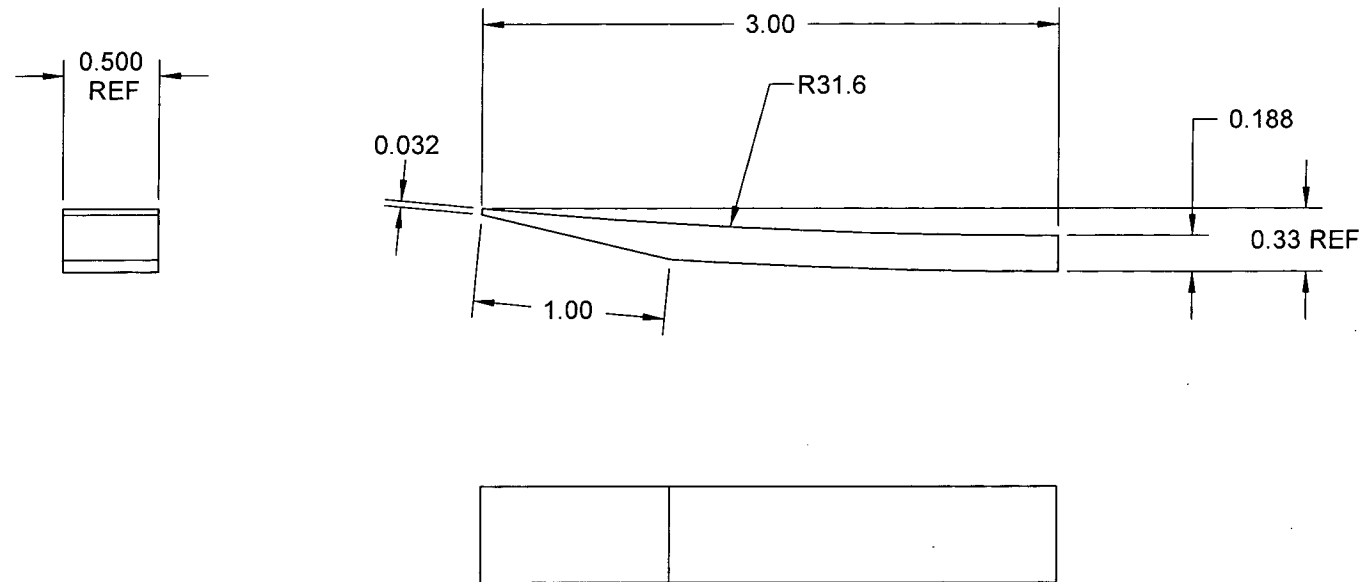
Part No: D3806-9 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR: 05045		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.10.02	N/A	WRONG ENG DWG	<p>CP</p> <p>08.10.02 per Q51042</p>	<p>SCRAP</p> <p>- No replace</p>	<p>CP</p> <p>08.10.02</p>	<p>08.10.02</p> <p>per</p> <p>Q51042</p>	<p>08.10.02</p> <p>per</p> <p>Q51042</p>	<p>08.10.07</p>

NOTE: Date & initial all entries

Def Done
Est.



D3806-9 BAR

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

08.09.22

NOTES:

- 1) MATERIAL: AISI 304/416 SS BAR, 0.500 THICK
(REF DART SPEC M304B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3806-9" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.07 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D3806	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
DATE	08.09.18	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	